



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2237**Job Sheet 183858****Part No:** D2237**Job Qty:** 10 ea**Part Name:** Striker Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV D1 IPP C 02.05.11 Clarify IPP NG IPP D 06.05.25 Waterjet EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		10/5/18	0.00	0.25	Waterjet 1		SC 18/09/30
120	QC	10 pcs		10/5/18	0.00	0.00	QC8		38
130	Small Fab	10 pcs		10/5/18	0.01	0.16	Small Fab		58 9-89 DAS
140	QC	10 pcs		10/5/18	0.00	0.00	QC5		38
150	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging3	9-89	NOV 13 2018 9-89
160	QC21-SA	10 Ea		10/5/18	0.00	0.00	QC21	9-89	DAS

Part Op 100 - 1-Cut as per Dwg D
Descriptions: 130 - 1-Form as per drawing

21
9-89 NOV 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	.1000 sf (.01 ea)	100-Waterjet	5021857

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S22GA	0	146	0

DART
AEROSPACE

Container No: S114708



Part: D2237

Job No: 183858

Serial No/Batch: S114708

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1270 Macleod Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/30/18

2018 09 30

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Striker Plate	0.300Inches $\pm$ 0.010	0.310 0.290	0,301	
2	Striker Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,250	
3	Striker Plate	1.550Inches $\pm$ 0.010	1.560 1.540	1,550	
4	Striker Plate	1.800Inches $\pm$ 0.010	1.810 1.790	1,803	
5	Striker Plate	0.750Inches $\pm$ 0.010	0.760 0.740	0,752	
6	Striker Plate	0.128Inches + 0.005 - 0.001	0.133 0.127	0,128	Diameter
7	Striker Plate	0.034Inches $\pm$ 0.010	0.044 0.024	0,030	

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